# Starlite Series Engines



SA435G1

## SA435G1 Engine

fixed speeds 1500 r/min

49 - 54 kWm | 65.7 - 72.4 bhp <sup>2</sup>



#### **OVER VIEW**

The engine is specifically designed as a Power generating engine suitable for use in stage II emissions territories. It is durable, reliable and easy to maintain with oil & filter changes up to 500 hours, dependant on operational conditions. It is designed for continuous operation in ambient temperatures up to 52°C (125°F) and a cold start capability down to -25°C (-13°F).

G Build

#### Note

For further information and approval please contact Applications Department

\* Optional items standard on most builds.

#### **BASIC ENGINE CHARACTERISTICS**

- direct fuel injection
- 4 cylinders
- •liquid cooled
- Turbocharged aspirated

#### **DESIGN FEATURES AND EQUIPMENT**

- electric starting
- anti clockwise rotation, looking on the flywheelend
- SAE Flywheel connection
- SAE compliant flywheel housing
- radiator and fanguard
- cast-iron structural crankcase
- self-vent fuel injection system
- mechanical fuel injection equipment
- mechanical and electronic governing variants
- flywheel and gearring
- cyclonic heavy duty airfiltration
- oil pressure protection switch
- coolant temperature protection switch
- spin-on full flow lubricating oil filter
- fuel filter / agglomerator
- intake and exhaust manifolds
- operators' handbook

#### **OPTIONAL ITEMS**

A range of options are available that allows you to select a specification that matches your requirements; please consult your Lister Petter Engine distributor.

SA435G1 1500 rpm engine

POWER OUTPUTS <sup>3</sup>  Stage II EMISSIONS RATINGS									
Model	Speed, r/min	Power	Gross <sup>2</sup>		Net		Standard Generator Output*		
			kW	bhp	kW	bhp	Power	kVA	kWe
SA435G1	1500	Continuous	49	65.7	48	64.3	PRP	50	40
		Fuel Stop	54	72.4	53	71	ESP	55	44

TECHNICAL DATA				
Engine fixed speed 1500	r/min	SA435G1		
Type of fuel injection		Direct		
Number of cylinders		4		
Aspiration		Turbocharged		
Direction of rotation (flywheel end)		Anti clockwise		
Nominal cylinder bore	mm	98		
Wommar cymraer bore	in	3.86		
Stoke	mm	115		
Stoke	in	4.5		
Total cylinder capacity	litre	3.5		
,	in³	213.6		
Compression ratio		18.5:1		
Firing order (number 1cy the gear end)	rlinder is at	1-3-4-2		
Alternator		14V×35A		
Starter motor		12V×3.8kW		
Fuel injection pump		Mechanical		
Speed governor		Electronic		
Speed regulation class		ISO 8528 G3		
Fly wheel housing		SAE 4		
Fly wheel		SAE J620 Size 7 <i>5</i> "		

## EXHAUST AND INTAKE SYSTEM | 1500 RPM FIXED SPEED ENGINES

Parameter.	Engine Model		
Parameter	SA435G1		
EXHAUST			
Maximum allowable back-pressure (kPa)	≤ 10		
Exhaust gas flow, (m³/min)	7.2		
Emissions level	Stage II		
Exhaust gas temperature, continuous (°C)	350		
Exhaust gas temperature, overload (°C)	392		
Exhaust pipe diameter -recommended	63.5mm		
INTAKE			
Maximum allowable inlet restriction (kPa)	≤ 4		
Combustion air flow(m³/min)	3		

### RATING DEFINITIONS TO ISO 3046

#### **ISO Standard Conditions**

Barometric pressure 100 kPa Relative humidity 30% Ambient air temperature at the inlet manifold 25°C

#### **Power Standards**

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ/kg (18360 BTU/lb) and a density of 0.84 kg/liter(7.01 lb/US gal, 8.42 lb/lmp gal).

#### Fixed Speed: Continuous Power (ICN)

The power in kW which the engine is capable of delivering continuously at the stated crankshaft speed, under ISO 3046 standard conditions, measured at the flywheel without power-absorbing accessories, provided that the engine is overhauled and maintained in good operating condition and that fuel to BS EN 590 Class A1 or A2, and lubricating oils to the correct performance specification and viscosity classification as recommended by Lister Petter Engine Company are used.

#### Fixed Speed (Fuel Stop): Overload Power (ICXN)

The maximum power in kW which the engine is capable of delivering intermittently at the stated crankshaft speed for a period not exceeding one hour in any period of twelve hours of continuous running, immediately after working at the continuous power, under ISO 3046 standard conditions and with the provisions specified for continuous power in item (1) above, but with the fuel limited so that the fuel stop power cannot be exceeded.

#### Derating

For non-standard site conditions, reference should be made to relevant BS, ISO & DIN standards.

#### Notes:

- 1.Power ratings are measured at the flywheel end.
- 2.. Power ratings and fuel consumption figures apply to a fully run-in, non derated engine without a radiator and fan fitted, and without power absorbing accessories or transmission equipment.
- \* The power output of the generator data is calculated using a typical efficiency of the AC generator. The kVA and kWe values are converted as per standard power factor 0.8. Generator data is for reference only.

ENGINE COOLANT SYSTEM   1500 RPM, FIXED SPEED					
Parameter	Engine Model				
Parameter	SA435G1				
Cooling method	Liquid cooled (belt driven water pump)				
RADIATOR					
Material	Aluminium				
Radiator face area (m²)	16.3				
Pressure cap setting (kPa)	90				
FAN					
Diameter (mm)	490				
Number of blades	7				
Material	Plastic				
Туре	Pusher				
COOLANT					
Cooling package maximum operating temperature (°C)	≤110				
Total system with radiator capacity (L)	14.25				
Total system without radiator capacity (L)	5.8				
Thermostat type	Wax Capsule				
Thermostat opens at (°C)	82±2				
Thermostat fully open at(°C)	≤ 95				
Minimum temperature to engine (°C)	-25				
Maximum static pressure head at pump (meters at 1500rpm)	14				
Cooling fan flow rate (I/sec)	75				

#### Recommended coolant:

50% ethylene glycol with a corrosion inhibitor (BS 6580 : 1992 or ASTM D3306-89 or AS2108) and 50% de-ionised water

ENGINE LUBRICATION SYSTEM				
Parameter	Engine Model			
raiametei	SA435G1			
Lubricating method	Pressure feed and splash			
Sump capacity including filter(L)	8.0			
Service Interval (hr)	500			
Oil filter type	Spin-on full flow oil filter			
Oil Specification	API CH-4			
Oil Specification	ACEA E5			
Oil consumption % SFC	≤ 0.1%			
Oil consumption, 100% (I/hr)	0.02			
Lubricating oil temperature (°C)	90-105			
Maximum oil temperature (°C)	108			
Maximum operation angle of engine (degrees)	10°			

APPROXIMATE FUEL CONSUMPTION					
		Engine model			
Speed,	Land	SA435G1			
Speed, r/min	Load	g/kWh	l/h		
	110%	220	14.20		
1500	100%	209	12.26		
1500	75%	213	9.37		
	50%	224	6.57		
	25%	277	4.06		

<sup>\*</sup>Diesel fuel density 0.835 g/cm³

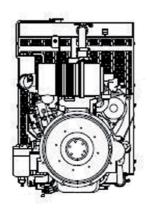
<sup>\*</sup> The power output of the engine is calculated according to NPT conditions.

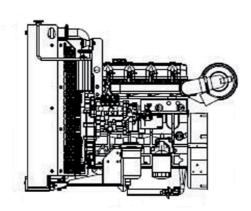
<sup>\*</sup> For non-standard site conditions not listed, reference should be made to BS, ISO and DIN standards.

<sup>\*</sup> Inquiry should always be made to the technical department of the respective manufacturer if the attitude is above 3000m.

ENGINE NOISE LEVELS			
Danasatan	Engine Model		
Parameter	SA435G1		
Sound pressure level at 1m	≤100 dB(A)		

#### **APPROXIMATE DIMENSIONS AND WEIGHT**





Engine model		SA435G1		
Dry weight	kg	324		
	lb	713		
Longth (A)	mm	1057		
Length (A)	in	41.2		
Width (B)	mm	670		
	in	26.1		
Height (C)	mm	945		
	in	36.9		

TYPICAL PACKING CASE DIMENSIONS						
Engine packing case dimensions	ngine packing case dimensions  Radiator packing case dimensions  Container quantities (Engine with Radiator)					
L*W*H(mm)	W*D*H(mm)	20FT	40FT	40HQ		
965*715*983	760*390*980	24 sets	52 sets	52 sets		



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